

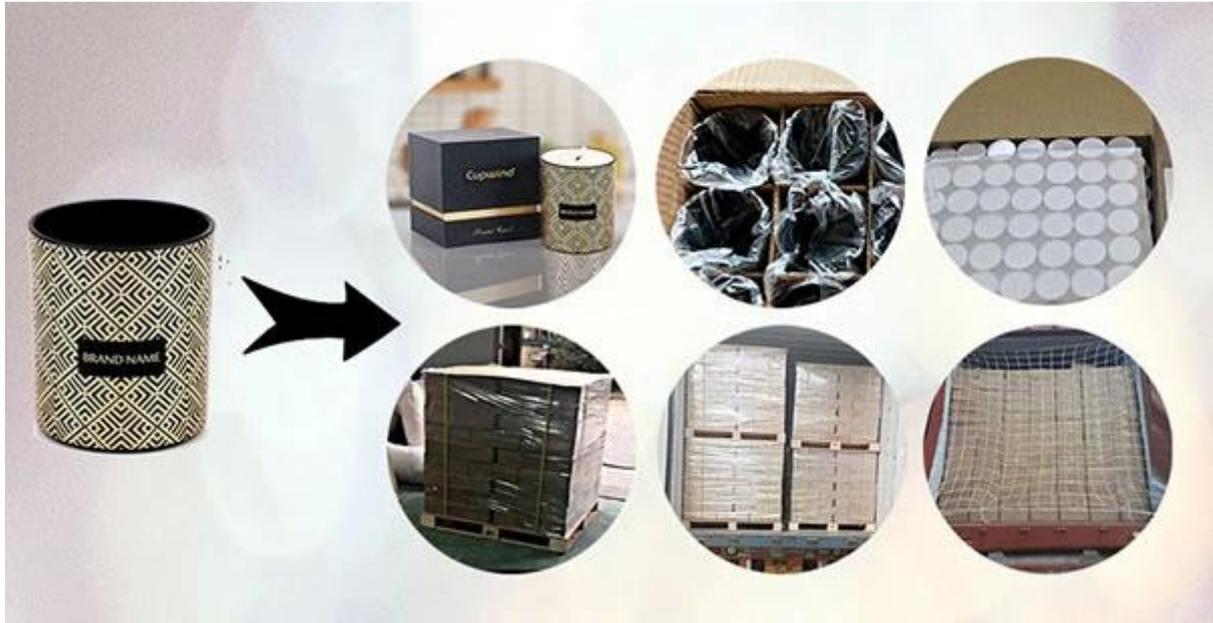








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TEST REPORT



(8521)097-0435
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SHENZHEN JIERUMA TRADING CO., LTD
NO.415 RUNLIAN BUILDINGS, SHENZHU ROAD,
HENGANGANG, 518115, SHENZHEN, CHINA

LAB LOCATION: SHENZHEN
LAB NUMBER: (8521)097-0435

ATTN: EMMA ZOU
CC: emma@cupwind.com

DATE IN: APR 07, 2021
MOD. LOG IN: /
DATE OUT: APR 13, 2021
REVISED DATE: /
WORKING DAYS: 5
PAGE: 2 OF 4

OVERALL RATING	
PASS	X
FAIL	
DATA	

TESTING FOR
CA 65 LEAD & CADMIUM ON NON-FOOD /
BEVERAGE GLASSWARE- EXTERIOR

Sample Description:	IRIDESCENT COATING CANDLE JAR		
Manufacturer:	CUPWIND COOPERATED FACILITY	P.O. No.:	/
Buyer:	IPSY	Style:	/
Country of Origin:	CHINA	Country of Destination:	USA
Color:	IRIDESCENT	SKU Number:	ITEM#: 8090
Brand name:	CUPWIND ®		
Re-test:	Yes: <input type="checkbox"/>	No: <input checked="" type="checkbox"/>	Charge Vendor: Yes: <input checked="" type="checkbox"/> No: <input type="checkbox"/>
Previous Report No.:	/		

EXECUTIVE SUMMARY:

Test content	Result/Rating								
CA 65 Lead & Cadmium on non-food/beverage glassware-exterior	Meet/Pass								
Effectiveness of annealing	<table border="1"> <tr> <td>ASTM F2179-20 Sec. 4.2 (Mod)</td> <td>With a tungsten carbide scribe, scratch once around the inside knuckle of the article. Then scratch an "X" across the entire inside bottom surface of the article. All scratches are to be made using sufficient pressure to just penetrate the surface of the glass. Fill each article with water at the same room temperature as the glass. Wait 15 minutes, then empty the water and examine each piece for fractures. Shall show no fractures. Report the number of fractures, if any, for each test.</td> <td>M</td> <td>PASS</td> </tr> <tr> <td colspan="4">Modification: expanded scope to all other glass products in addition to candle containers.</td> </tr> </table>	ASTM F2179-20 Sec. 4.2 (Mod)	With a tungsten carbide scribe, scratch once around the inside knuckle of the article. Then scratch an "X" across the entire inside bottom surface of the article. All scratches are to be made using sufficient pressure to just penetrate the surface of the glass. Fill each article with water at the same room temperature as the glass. Wait 15 minutes, then empty the water and examine each piece for fractures. Shall show no fractures. Report the number of fractures, if any, for each test.	M	PASS	Modification: expanded scope to all other glass products in addition to candle containers.			
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Thermal shock	<table border="1"> <tr> <td>ASTM F2179-20 Sec. 4.2 (Mod) / ASTM C149</td> <td> Shall not crack or break after tested per below - prepare a cold-water bath at 21±1.1°C (70±2°F), - prepare a hot bath at 71±1.1°C (160±2°F) - immerse the sample completely in the hot water bath and allow to soak for 5 min ± 10 s. - transfer the sample to the cold bath, and immerse for at least 30 s. - remove the sample from the cold bath and examine the sample for any cracking. Note: - the hot water that collects within the container during the first immersion shall be retained in the container through the second immersion - the time of transfer from the hot bath to the cold bath shall be 15 ± 1 s Modification: sampling procedure not followed and expanded scope to all other glass products in addition to candle containers. </td> <td>M</td> <td>PASS</td> </tr> </table>	ASTM F2179-20 Sec. 4.2 (Mod) / ASTM C149	Shall not crack or break after tested per below - prepare a cold-water bath at 21±1.1°C (70±2°F), - prepare a hot bath at 71±1.1°C (160±2°F) - immerse the sample completely in the hot water bath and allow to soak for 5 min ± 10 s. - transfer the sample to the cold bath, and immerse for at least 30 s. - remove the sample from the cold bath and examine the sample for any cracking. Note: - the hot water that collects within the container during the first immersion shall be retained in the container through the second immersion - the time of transfer from the hot bath to the cold bath shall be 15 ± 1 s Modification: sampling procedure not followed and expanded scope to all other glass products in addition to candle containers.	M	PASS				
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REMARK:

- No enclosed protocol for test results in this report.

Cali 65 Pro ASTM